

# SAFETY DATA SHEET



## Hardtop Flexi Standard Comp B

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

**Product name** : Hardtop Flexi Standard Comp B  
**Product code** : 1533  
**Product description** : Hardener.  
**Product type** : Liquid.  
**Other means of identification** : Not available.

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Uses in Coatings - Industrial use  
 Uses in Coatings - Professional use

See Annex to the Safety data sheet for additional information in the Exposure Scenario(s).

#### 1.3 Details of the supplier of the safety data sheet

MANUFACTURER/SUPPLIER:  
 Jotun Paints (Europe) Ltd.  
 Stather Road  
 Flixborough, Scunthorpe  
 North Lincolnshire  
 DN15 8RR  
 England

Tel: +44 17 24 40 00 00  
 Fax: +44 17 24 40 01 00  
 SDSJotun@jotun.com

#### 1.4 Emergency telephone number

Contact NHS Direct; phone 0845 4647 or 111. Open 24/7.

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226  
 Acute Tox. 4, H332  
 Resp. Sens. 1, H334  
 Skin Sens. 1, H317  
 STOT SE 3, H335

#### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Danger.

**Date of issue** : 18.01.2017

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**SECTION 2: Hazards identification**

- Hazard statements** : Flammable liquid and vapour.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
May cause respiratory irritation.
- Precautionary statements**
- General** : Not applicable.
- Prevention** : Avoid breathing vapour. Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area.
- Response** : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or physician. If skin irritation or rash occurs: Get medical attention.
- Storage** : Store in a well-ventilated place. Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazardous ingredients** : Hexamethylene diisocyanate, oligomers  
hexamethylene diisocyanate
- Supplemental label elements** : For professional use only. Contains isocyanates. May produce an allergic reaction.

**2.3 Other hazards**

- Other hazards which do not result in classification** : None known.

**SECTION 3: Composition/information on ingredients**

**Substance/mixture** : Mixture

Product/ingredient name	Identifiers	%	Classification Regulation (EC) No. 1272/2008 [CLP]	Type	Notes
Hexamethylene diisocyanate, oligomers	REACH #: 01-2119488934-20 EC: 500-060-2 CAS: 28182-81-2	≥50 - ≤75	Acute Tox. 4, H332 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]	-
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥10 - ≤25	Flam. Liq. 3, H226	[2]	-
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1] [2]	C
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤3,6	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs)	[1] [2]	-
hexamethylene diisocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0	≤0,3	Asp. Tox. 1, H304 Acute Tox. 2, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]	2

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**SECTION 3: Composition/information on ingredients**

			<b>See Section 16 for the full text of the H statements declared above.</b>		
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**4.2 Most important symptoms and effects, both acute and delayed**

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, hexamethylene diisocyanate. May produce an allergic reaction.

**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.

**SECTION 4: First aid measures**

- Inhalation** : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
wheezing and breathing difficulties  
asthma
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

**SECTION 5: Firefighting measures****5.1 Extinguishing media**

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO<sub>2</sub>, powders, water spray or mist.
- Unsuitable extinguishing media** : Do not use water jet.

**5.2 Special hazards arising from the substance or mixture**

- Hazards from the substance or mixture** : Flammable liquid and vapour. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

**5.3 Advice for firefighters**

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spill material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**6.3 Methods and material for containment and cleaning up**

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

**SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**7.1 Precautions for safe handling**

Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Care should be taken when re-opening partly-used containers. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO<sub>2</sub> will be formed, which, in closed containers, could result in pressurisation. Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

**Information on fire and explosion protection**

Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has

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**SECTION 7: Handling and storage**

fallen below the exposure limits.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in accordance with local regulations.

**Notes on joint storage**

Keep away from: oxidising agents, strong alkalis, strong acids.

**Additional information on storage conditions**

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

**7.3 Specific end use(s)**

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

**SECTION 8: Exposure controls/personal protection**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**8.1 Control parameters**

**Occupational exposure limits**

Product/ingredient name	Exposure limit values
Hexamethylene diisocyanate, oligomers	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser.</b> STEL: 0,07 mg/m <sup>3</sup> , (as NCO) 15 minutes. TWA: 0,02 mg/m <sup>3</sup> , (as NCO) 8 hours.
2-methoxy-1-methylethyl acetate	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 548 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 274 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
xylene	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 441 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.</b> STEL: 552 mg/m <sup>3</sup> 15 minutes. STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 441 mg/m <sup>3</sup> 8 hours.
hexamethylene diisocyanate	<b>EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser. Notes: as NCO</b> STEL: 0,07 mg/m <sup>3</sup> , (as NCO) 15 minutes. TWA: 0,02 mg/m <sup>3</sup> , (as NCO) 8 hours.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482

**SECTION 8: Exposure controls/personal protection**

(Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived no effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects	
2-methoxy-1-methylethyl acetate	DNEL	Long term Dermal	153,5 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	275 mg/m <sup>3</sup>	Workers	Systemic	
	DNEL	Long term Dermal	54,8 mg/kg bw/day	Consumers	Systemic	
	DNEL	Long term Inhalation	33 mg/m <sup>3</sup>	Consumers	Systemic	
	DNEL	Long term Oral	1,67 mg/kg bw/day	Consumers	Systemic	
	xylene	DNEL	Short term Inhalation	289 mg/m <sup>3</sup>	Workers	Systemic
		DNEL	Short term Inhalation	289 mg/m <sup>3</sup>	Workers	Local
		DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
		DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
		DNEL	Long term Dermal	108 mg/kg bw/day	Consumers	Systemic
DNEL		Long term Inhalation	14,8 mg/m <sup>3</sup>	Consumers	Systemic	
DNEL		Long term Oral	1,6 mg/kg bw/day	Consumers	Systemic	
ethylbenzene		DNEL	Short term Inhalation	293 mg/m <sup>3</sup>	Workers	Local
		DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
		DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	15 mg/m <sup>3</sup>	Consumers	Systemic	
	DNEL	Long term Oral	1,6 mg/kg bw/day	Consumers	Systemic	
	hexamethylene diisocyanate	DNEL	Short term Inhalation	0,07 mg/m <sup>3</sup>	Workers	Systemic
DNEL		Short term Inhalation	0,07 mg/m <sup>3</sup>	Workers	Local	
DNEL		Long term Inhalation	0,035 mg/m <sup>3</sup>	Workers	Systemic	
DNEL		Long term Inhalation	0,035 mg/m <sup>3</sup>	Workers	Local	

Predicted no effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail	
2-methoxy-1-methylethyl acetate	PNEC	Fresh water	0,635 mg/l	-	
	PNEC	Marine	0,0635 mg/l	-	
	PNEC	Sewage Treatment Plant	100 mg/l	-	
	PNEC	Fresh water sediment	3,29 mg/kg dwt	-	
	PNEC	Marine water sediment	0,329 mg/kg dwt	-	
	xylene	PNEC	Soil	0,29 mg/kg dwt	-
		PNEC	Fresh water	0,327 mg/l	-
		PNEC	Marine	0,327 mg/l	-
		PNEC	Sewage Treatment Plant	6,58 mg/l	-
		PNEC	Fresh water sediment	12,46 mg/kg dwt	-
		PNEC	Marine water sediment	12,46 mg/kg dwt	-
		PNEC	Soil	2,31 mg/kg dwt	-

## SECTION 8: Exposure controls/personal protection

ethylbenzene	PNEC	Fresh water	0,1 mg/l	-
	PNEC	Marine	0,01 mg/l	-
	PNEC	Sewage Treatment Plant	9,6 mg/l	-
hexamethylene diisocyanate	PNEC	Fresh water sediment	13,7 mg/kg dwt	-
	PNEC	Soil	2,68 mg/kg dwt	-
	PNEC	Secondary Poisoning	20 mg/kg	-
	PNEC	Fresh water	0,0774 mg/l	-
	PNEC	Marine	0,00774 mg/l	-
	PNEC	Sewage Treatment Plant	8,42 mg/l	-
	PNEC	Fresh water sediment	0,01334 mg/kg dwt	-
PNEC	Marine water sediment	0,001334 mg/kg dwt	-	
PNEC	Soil	0,0026 mg/kg dwt	-	

### 8.2 Exposure controls

#### Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Individual protection measures

##### Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

##### Eye/face protection

: Safety eyewear complying to EN 166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

#### Skin protection

##### Hand protection

: There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred. Wear suitable gloves tested to EN374. Not recommended, gloves(breakthrough time) < 1 hour: neoprene May be used, gloves(breakthrough time) 4 - 8 hours: butyl rubber, PVC Recommended, gloves(breakthrough time) > 8 hours: 4H, Teflon, nitrile rubber, Viton®, polyvinyl alcohol (PVA)

For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.



## SECTION 8: Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Self-contained respiratory equipment must be worn by spray operator, even when good ventilation is provided. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Various colours.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not applicable.
- Initial boiling point and boiling range** : Lowest known value: 136.1°C (277°F) (ethylbenzene). Weighted average: 140.97°C (285.7°F)
- Flash point** : Closed cup: 38°C
- Evaporation rate** : Highest known value: 0.84 (ethylbenzene) Weighted average: 0.54 compared with butyl acetate
- Flammability (solid, gas)** : Not applicable.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : 0.8 - 7%
- Vapour pressure** : Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted average: 0.17 kPa (1.28 mm Hg) (at 20°C)
- Vapour density** : Highest known value: 4.6 (Air = 1) (2-methoxy-1-methylethyl acetate). Weighted average: 4.15 (Air = 1)
- Relative density** : 1.08 g/cm<sup>3</sup>
- Solubility(ies)** : Insoluble in the following materials: cold water and hot water.
- Partition coefficient: n-octanol/ water** : Not available.
- Auto-ignition temperature** : Lowest known value: 333°C (631.4°F) (2-methoxy-1-methylethyl acetate).
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C): >0,205 cm<sup>2</sup>/s (>20,5 mm<sup>2</sup>/s)
- Explosive properties** : Not available.
- Oxidising properties** : Not available.

### 9.2 Other information

No additional information.

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- 10.5 Incompatible materials** : Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols. The product reacts slowly with water, resulting in the production of carbon dioxide. In closed containers, pressure build-up could result in distortion, expansion and, in extreme cases, bursting of the container.
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Thermal decomposition (>200°C) may liberate anhydrides and relatively low concentrations of isocyanates.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, hexamethylene diisocyanate. May produce an allergic reaction.

Product/ingredient name	Result	Species	Dose	Exposure
2-methoxy-1-methylethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
xylene	LD50 Oral	Rat	8532 mg/kg	-
	LC50 Inhalation Vapour	Rat	20 mg/l	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
ethylbenzene	TDLo Dermal	Rabbit	4300 mg/kg	-
	LC50 Inhalation Gas.	Rabbit	4000 ppm	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
hexamethylene diisocyanate	LD50 Oral	Rat	3500 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	124 mg/m <sup>3</sup>	4 hours

### Acute toxicity estimates

Route	ATE value
Dermal	11733,3 mg/kg
Inhalation (vapours)	11,75 mg/l

### Irritation/Corrosion

## SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene diisocyanate, oligomers	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3	Not applicable.	Respiratory tract irritation
hexamethylene diisocyanate	Category 3	Not applicable.	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	Not determined	hearing organs

### Aspiration hazard

Product/ingredient name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1

### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No specific data.
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
wheezing and breathing difficulties  
asthma
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Potential chronic health effects

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
ethylbenzene	Acute EC50 7,2 mg/l	Algae	48 hours
	Acute EC50 2,93 mg/l	Daphnia	48 hours
	Acute LC50 4,2 mg/l	Fish	96 hours

**Conclusion/Summary** : No known significant effects or critical hazards.

**12.2 Persistence and degradability**

**Conclusion/Summary** : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
ethylbenzene	-	-	Readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Hexamethylene diisocyanate, oligomers	5,54	367,7	low
2-methoxy-1-methylethyl acetate	1,2	-	low
xylene	3,12	8.1 to 25.9	low
ethylbenzene	3,6	-	low
hexamethylene diisocyanate	0,02	57,63	low

**12.4 Mobility in soil**

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

**12.5 Results of PBT and vPvB assessment**

**PBT** : Not applicable.

**vPvB** : Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods**

Do not allow to enter drains or watercourses. Material and/or container must be disposed of as hazardous waste.

**European waste catalogue (EWC)** : 08 01 11\* Waste paint and varnish containing organic solvents or other dangerous substances

**SECTION 14: Transport information**

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in accordance with ADR/RID, IMDG/IMO and ICAO/IATA and national regulation.

**International transport regulations**

**14.1 UN number** : 1866

**14.2 UN proper shipping name** : Resin solution

**SECTION 14: Transport information**

14.3 Transport hazard class(es) : 3



14.4 Packing group : III

14.5 Environmental hazards : No.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Additional information**

ADR / RID : Tunnel restriction code: (D/E)  
Hazard identification number: 30  
Special provisions: 640E  
ADR/RID: Viscous substance. Not restricted, ref. chapter 2.2.3.1.5 (applicable to receptacles < 450 litre capacity).

IMDG : **Emergency schedules (EmS)**  
F-E, S-E  
IMDG: Viscous substance. Transport in accordance with paragraph 2.3.2.5 (applicable to receptacles < 30 litre capacity).

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other EU regulations**

**Europe inventory** : All components are listed or exempted.

**Black List Chemicals** : Not listed

**Priority List Chemicals** : Not determined

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

**Chemical Weapons Convention List Schedule I Chemicals** : Not listed

## SECTION 15: Regulatory information

**Chemical Weapons Convention List Schedule II Chemicals** : Not listed

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical safety assessment** : Not applicable.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Acute Tox. 4, H332 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	On basis of test data Calculation method Calculation method Calculation method Calculation method

**Full text of abbreviated H statements** : H225 Highly flammable liquid and vapour.  
 H226 Flammable liquid and vapour.  
 H304 May be fatal if swallowed and enters airways.  
 H312 Harmful in contact with skin.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H330 Fatal if inhaled.  
 H332 Harmful if inhaled.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H335 May cause respiratory irritation.  
 H373 May cause damage to organs through prolonged or repeated exposure. (hearing organs)

**Full text of classifications [CLP/GHS]** : Acute Tox. 2, H330 ACUTE TOXICITY (inhalation) - Category 2  
 Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4  
 Acute Tox. 4, H332 ACUTE TOXICITY (inhalation) - Category 4  
 Asp. Tox. 1, H304 ASPIRATION HAZARD - Category 1  
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2  
 Flam. Liq. 2, H225 FLAMMABLE LIQUIDS - Category 2  
 Flam. Liq. 3, H226 FLAMMABLE LIQUIDS - Category 3  
 Resp. Sens. 1, H334 RESPIRATORY SENSITIZATION - Category 1  
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2  
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1  
 STOT RE 2, H373 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2  
 STOT SE 3, H335 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

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## **SECTION 16: Other information**

### **Notice to reader**

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

## Hardtop Flexi Standard Comp B

### Exposure Scenario: Uses in Coatings - Industrial use

Sector of Use	: Industrial use
Process Category	: PROC05 PROC07 PROC08a PROC10
Environmental release category(ies)	: ERC4

Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.

### Operational conditions and risk management measures

#### Control of worker exposure

Frequency and duration of use	: Covers daily exposures up to 8 hours (unless stated differently)
General - Operational conditions	: Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented
General - Risk management measures	: Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear suitable coveralls to prevent exposure to the skin. Use suitable eye protection. See Section 8 for information on appropriate personal protective equipment.

#### Type of activity or process Risk management measures

Preparation of material for application	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour).
Roller, spreader, flow application	: Provide extract ventilation to points where emissions occur.
Spraying - Manual	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Wear a full-face respirator conforming to EN136 with Type A/P2 filter or better.

#### Control of environmental exposure

Organisational measures to prevent/limit release from site	: Prevent environmental discharge consistent with regulatory requirements.
Conditions and measures related to external treatment of waste for disposal	: External treatment and disposal of waste should comply with applicable local and/or national regulations. See Section 13 for additional waste treatment information.
Conditions and measures related to external recovery of waste	: External recovery and recycling of waste should comply with applicable local and/or national regulations.

#### Additional information

The exposure scenario for the mixture is based on the following substances:

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## Hardtop Flexi Standard Comp B

### Exposure Scenario: Uses in Coatings - Professional use

Sector of Use	: Professional use
Process Category	: PROC05 PROC08a PROC10 PROC11
Environmental release category(ies)	: ERC8a ERC8d

Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.

### Operational conditions and risk management measures

#### Control of worker exposure

Frequency and duration of use	: Covers daily exposures up to 8 hours (unless stated differently)
General - Operational conditions	: Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented
General - Risk management measures	: Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear suitable coveralls to prevent exposure to the skin. Use suitable eye protection. See Section 8 for information on appropriate personal protective equipment.

#### Type of activity or process

#### Risk management measures

Preparation of material for application - Indoor	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour. or Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Wear a respirator conforming to EN140 with type A/P2 filter or better.
Preparation of material for application - Outdoor	: Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 1 hour. or Ensure operation is undertaken outdoors. Wear a respirator conforming to EN140 with type A/P2 filter or better.
Equipment cleaning and maintenance	: Drain down system prior to equipment break-in or maintenance. Avoid carrying out activities involving exposure for more than 4 hours.
Roller, spreader, flow application - Indoor	: Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 4 hours. or Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Wear a respirator conforming to EN140 with type A/P2 filter or better.
Roller, spreader, flow application - Outdoor	: Ensure operation is undertaken outdoors. Wear a respirator conforming to EN140 with type A/P2 filter or better. Avoid carrying out activities involving exposure for more than 4 hours.
Spraying - Manual - Indoor	: Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings. Wear a full-face respirator conforming to EN136 with Type A/P2 filter or better. Avoid carrying out activities involving exposure for more than 4 hours.
Spraying - Manual - Outdoor	: Ensure operation is undertaken outdoors. Wear a full-face respirator conforming to EN136 with Type A/P2 filter or better. Avoid carrying out activities involving exposure for more than 4 hours.

#### Control of environmental exposure

Organisational measures to prevent/limit release from site	: Prevent environmental discharge consistent with regulatory requirements.
Conditions and measures related to external treatment of waste for disposal	: External treatment and disposal of waste should comply with applicable local and/or national regulations. See Section 13 for additional waste treatment information.
Conditions and measures related to external recovery of waste	: External recovery and recycling of waste should comply with applicable local and/or national regulations.

#### Additional information

The exposure scenario for the mixture is based on the following substances:

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